

## AMINE-CONTAINING NANOPOROUS MATERIALS FOR CO<sub>2</sub> REMOVAL: PERFORMANCE AND STABILITY

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**ABSTRACT:** Amine-containing nanoporous materials gained tremendous popularity in recent years as adsorbents for CO<sub>2</sub> removal. Properly designed amine-functionalized materials exhibit high adsorption capacity, fast CO<sub>2</sub> adsorption and desorption, and low-energy requirements for recycling. This contribution summarizes our multifaceted studies dealing with the following issues (i) importance of the structural properties of the support, including the pore size, volume and length, (ii) optimization of amine-grafting conditions, (iii) CO<sub>2</sub> adsorption capacity and rate, (iv) selectivity toward CO<sub>2</sub>, (v) adsorption-desorption cycling, (vi) effect of moisture, (vii) oxidative degradation, and (viii) CO<sub>2</sub>-induced deactivation. One of the most ubiquitous impurities in CO<sub>2</sub>-containing industrial gases is SO<sub>2</sub>. Being more acidic than CO<sub>2</sub>, SO<sub>2</sub> adsorbs more strongly on primary and secondary amines than CO<sub>2</sub>, leading to a deleterious effect on CO<sub>2</sub> uptake and material recycling. Our group developed novel adsorbent based tertiary amines both as single molecules and polymers which adsorb SO<sub>2</sub> selectively and reversibly in the presence of much larger concentrations of CO<sub>2</sub>. Our studies involved different grafted aminosilanes and impregnated polyethylenimines (PEI) on PE-MCM-41 and SBA-15 mesoporous silicas. Consistent with the exothermic nature of CO<sub>2</sub> adsorption, all grafted amines showed decreasing uptake as the temperature increased. However, impregnated PEI materials were dominated by diffusion resistance, with maximum uptake in the range of 50 - 80 °C. The diffusion resistance was mitigated by (i) decreasing the diffusion path length using mesoporous silica with short pores, or (ii) enhancing the dispersion of PEI using large pore silica with a layer of long alkyl chains.

**KEYWORDS:** Nanoporous materials, CO<sub>2</sub> adsorption, stability of CO<sub>2</sub> adsorbents, selectivity of CO<sub>2</sub> adsorbents, SO<sub>2</sub> selective adsorption.